

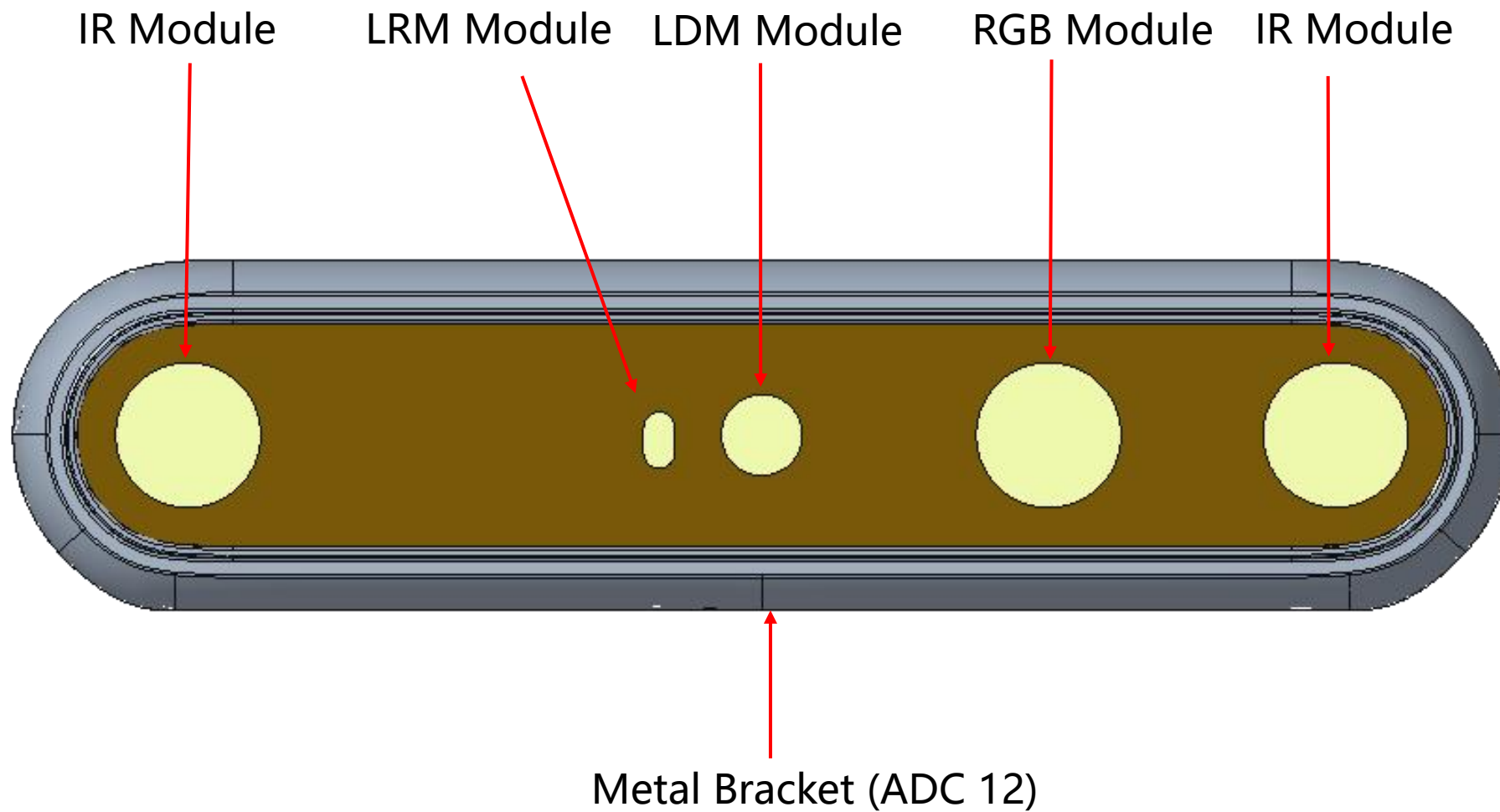


# Gemini 335Le

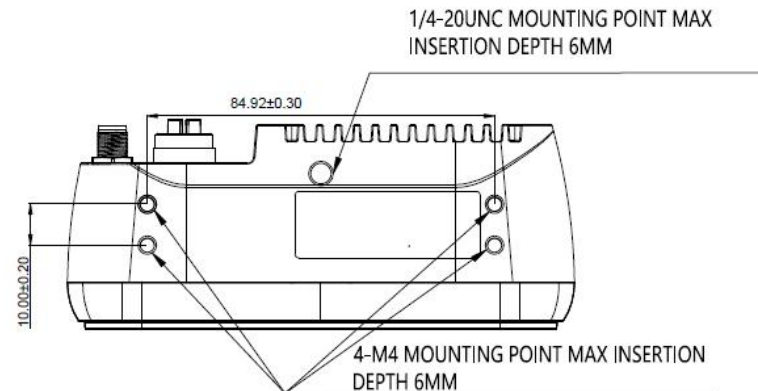
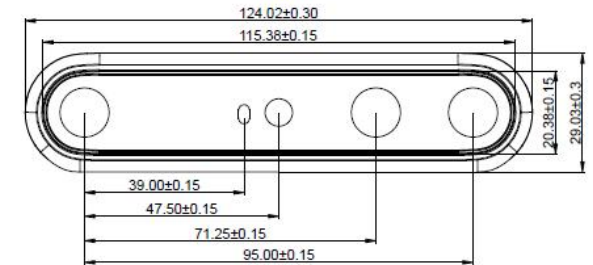
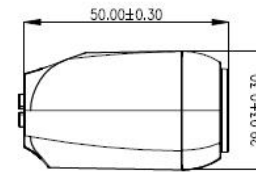
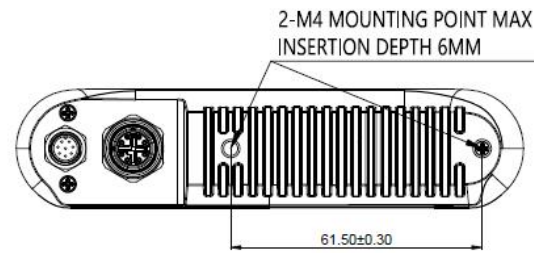
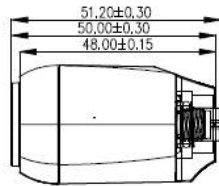
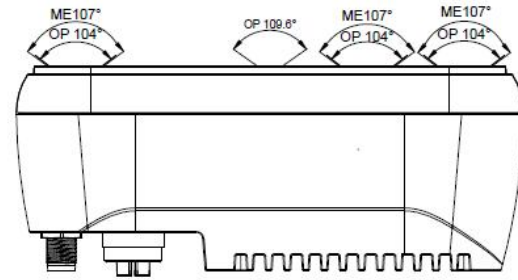
## ME Design Guideline

V1.2  
Orbbec ME Team  
2026-04-19

# Key Modules

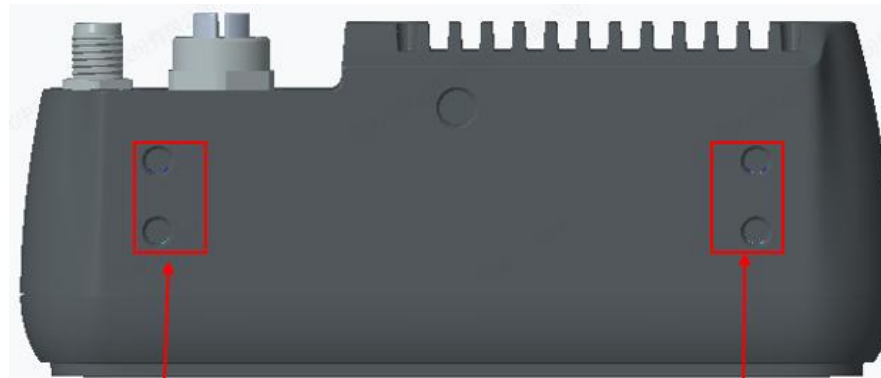


# 02 Dimension



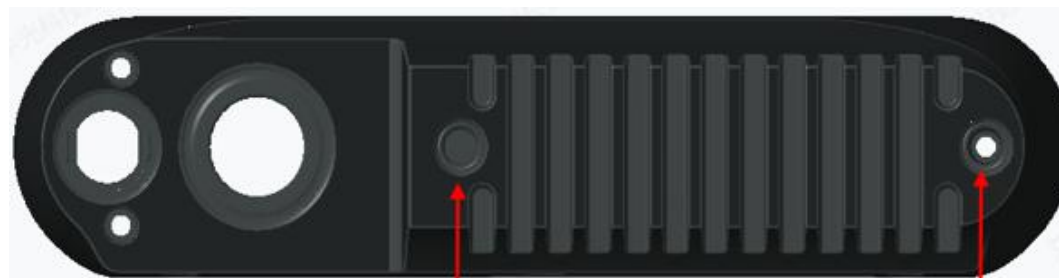
## 03 Installation

### Installation Option A:



Fixed with 4 M4 holes on the side (hole depth 6 mm)

### Installation Option B:

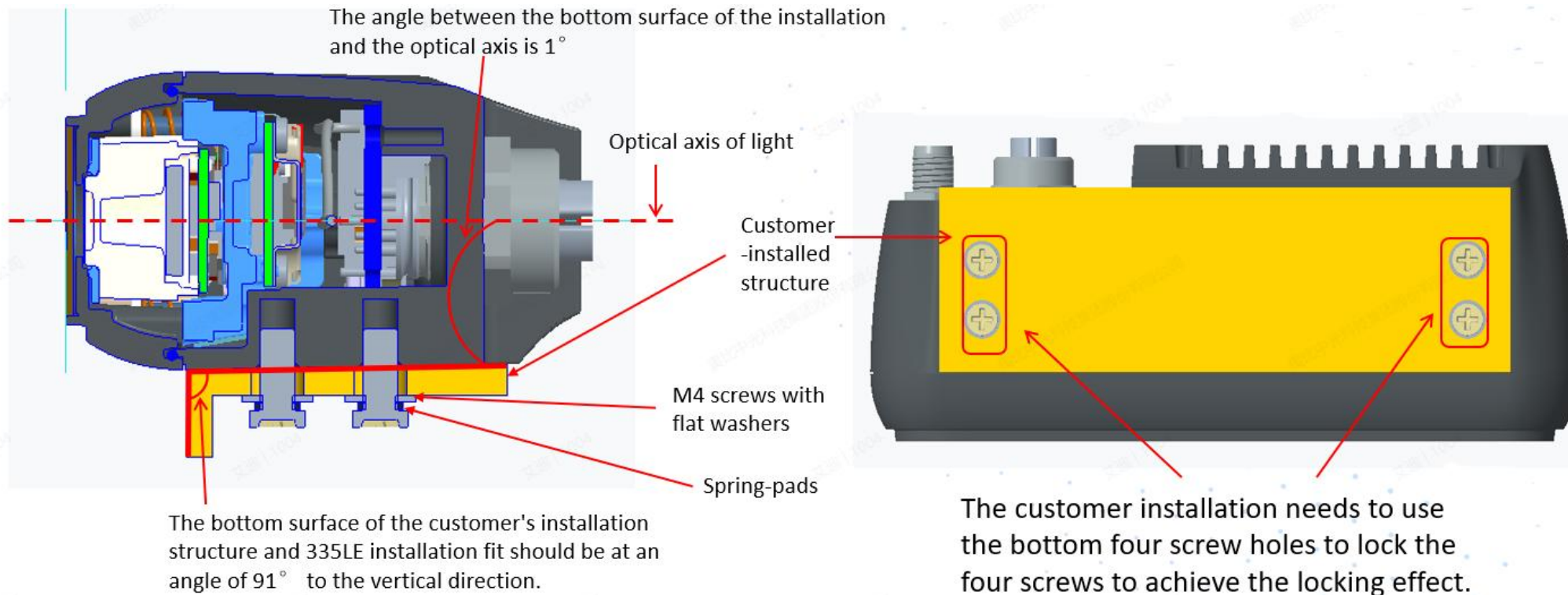


Fix the RGBD Module using two M4 thread holes on the rear side (Hole depth 6mm)

# 03 Installation

## 3.3 Precautions for taking installation option A:

Fix the RGBD Module using the shape or edges of the metal housing:



**Note:** The four screws for installation and locking are M4 screws, which need to be equipped with springs and spacers to prevent loosening.

## 03 Installation

### 3.4 Illustration for Module installation

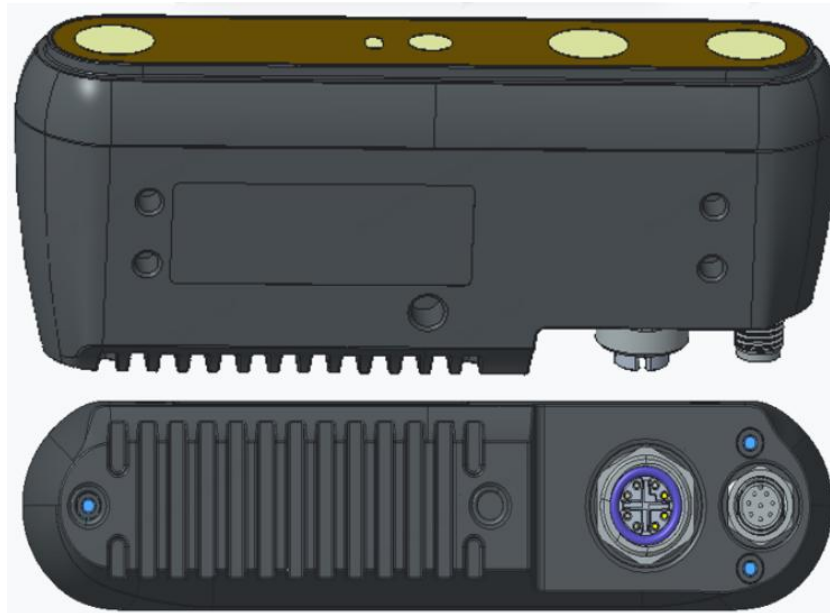


### 3.5 NOTES:

- a. The module needs to be grounded using the side M4 hole;
- b. After the module is assembled to the whole machine, the FOV viewing Angle cannot be blocked;

# 04 Cooling

## 4.1 Active Cooling



Heat dissipation: It is recommended to use a fan for active cooling.

Operating Temperature Ranges:

a. LDM < 70°C

b. IR < 68°C

c. RGB < 68°C

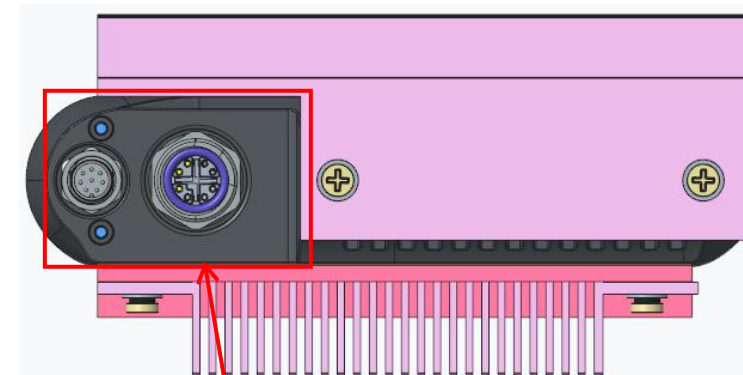
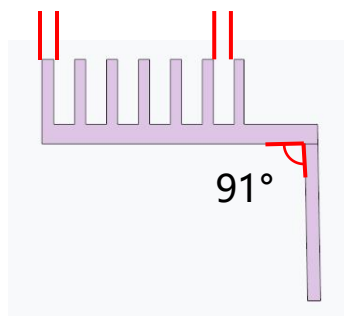
d. Key Chips of PCBA < 70°C

# 04 Cooling

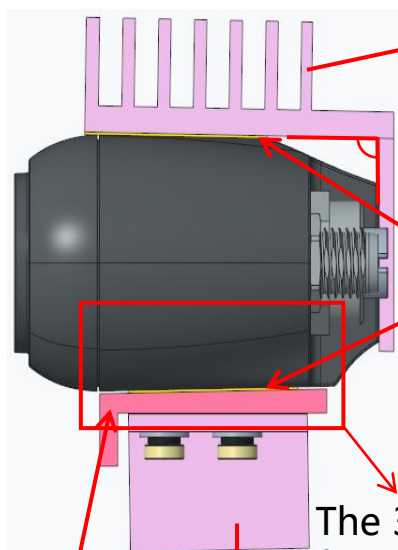
## 4.2 Passive Cooling Reference

When you select Installation Option A:

Heatsink size 1.5mm      Heatsink spacing 3.2mm



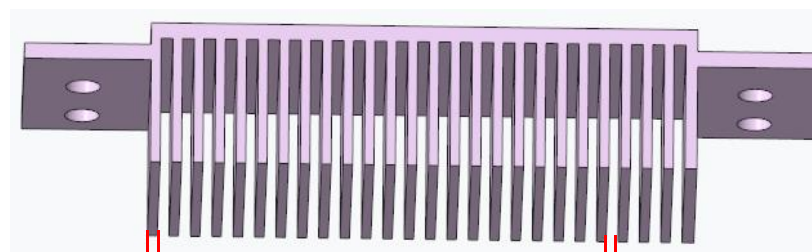
Be careful to avoid wiring positions. The top heatsink is screwed to the 335Le back.



The effective heat dissipation area of the top heat sink should reach 2200mm<sup>2</sup>.

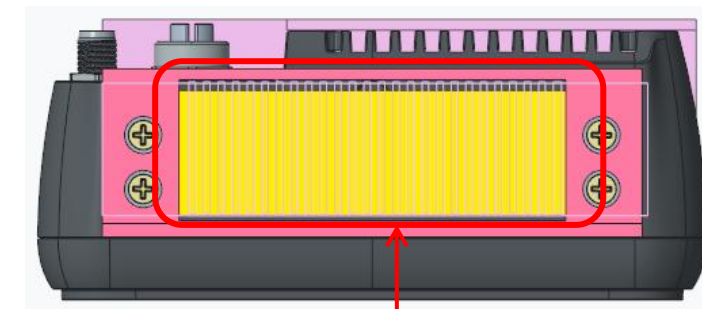
Thermal conductive medium

The 335Le and heatsink are fixed to the customer's enclosure together.



Heatsink size 1.2mm      Heatsink spacing 1.5mm

The effective heat dissipation area of the heat sink at the bottom is 1700mm<sup>2</sup>.



The customer's housing should be careful to avoid the fin position.

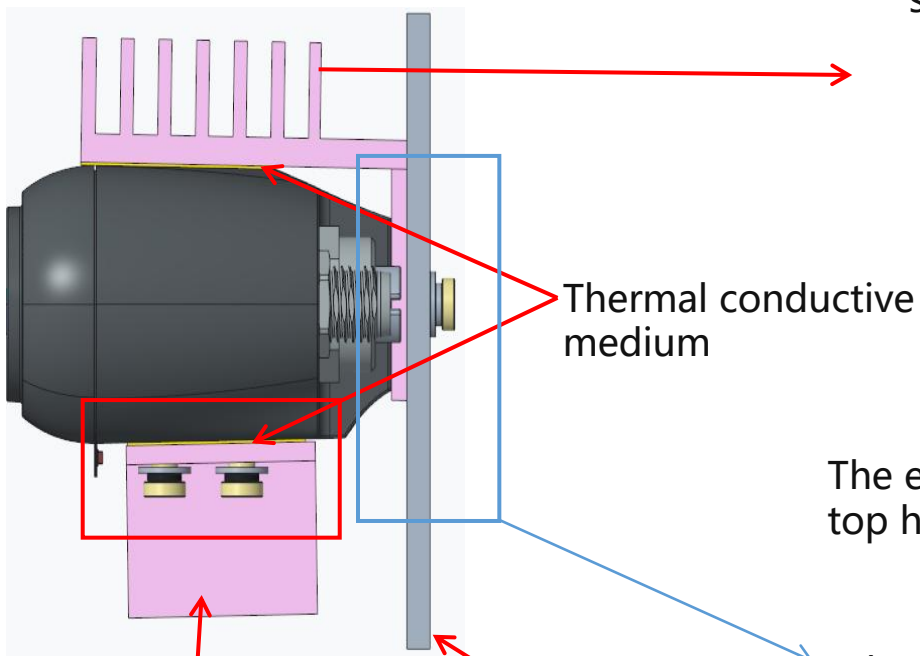
Customer's housing

Bottom heatsink

# 04 Cooling

## 4.2 Passive Cooling Reference

When you select  
Installation Option B:

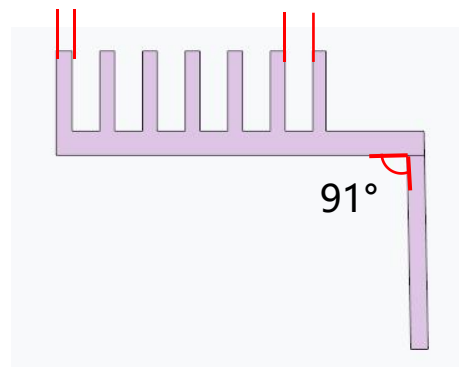


Thermal conductive medium

Customer's housing

Heatsink size 1.5mm

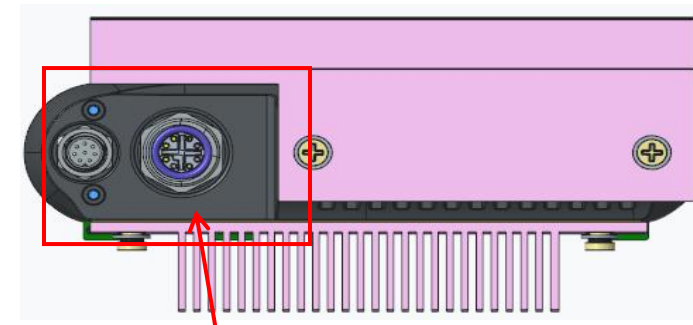
Heatsink spacing 3.2mm



91°

The effective heat dissipation area of the top heat sink should reach 2200mm<sup>2</sup>.

The top heatsink and 335Le are attached to the customer-mounted enclosure by screws together.



Be careful to avoid wiring positions.  
The top heatsink is screwed to the 335Le back.



Heatsink size 1.2mm

Heatsink spacing 1.5mm

The effective heat dissipation area of the heat sink at the bottom is 1700mm<sup>2</sup>.

The heatsink on the bottom is fixed directly to the side 4 screw holes of the 335Le.

# 04 Cooling

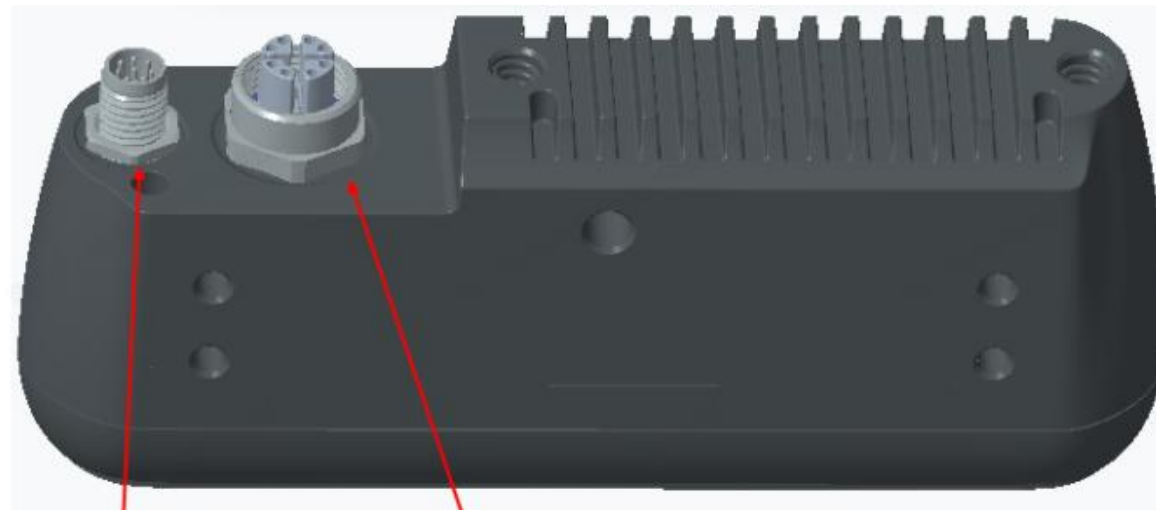
## 4.2 Passive Cooling Reference

Precautions for heat dissipation of heat sinks:

- 1.It is recommended to use a material with a thermal conductivity of 155-170 W/ (m·K) for heat dissipation fins.
- 2.The recommended thermal conductivity of the heat transfer medium is 5W/ (m·K).
- 3.The above design is for reference only, subject to the customer's installation environment, the reference design has been physically verified to reduce LDM by 3°C in the working environment of 50°C.

## 05 Others

### 5.1 Connector



M8 Aircraft  
Head Male  
Seat

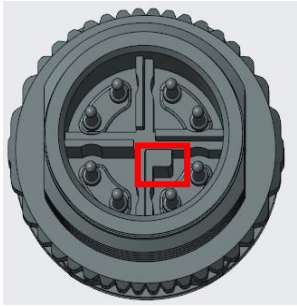
M12 aircraft  
head carrier

The recommended locking torque value for the wiring of the M8 aircraft head male seat:  
4kgf\*cm

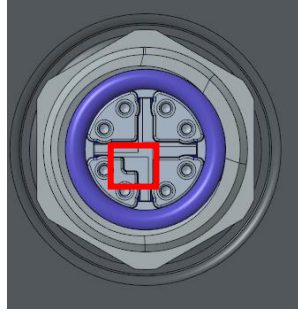
The recommended locking torque value for the wiring of the M12 aircraft head female seat:  
6kgf\*cm

# 05 Others

- M12 X-coded Ethernet cable Mounting Instructions

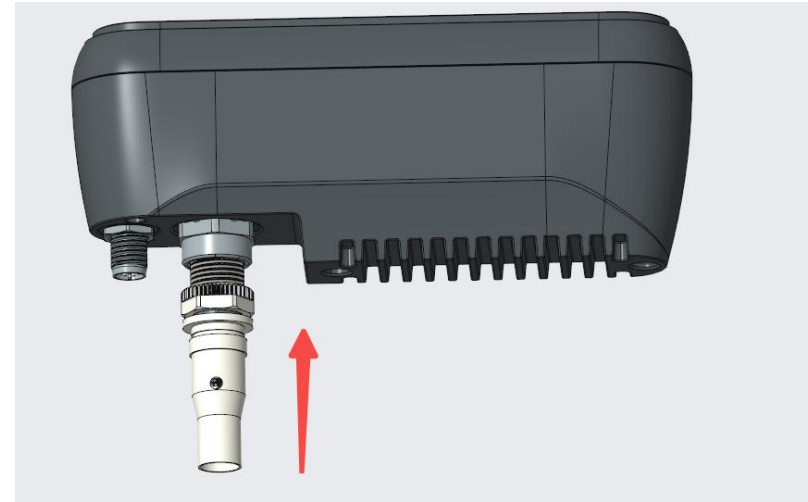


M12 X-coded Ethernet Cable



M12 X-coded Receptacle

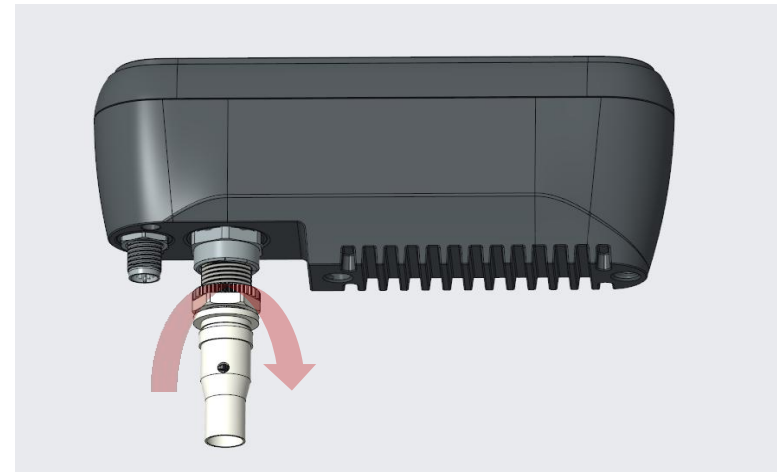
Align the positioning key of the M12 male connector (cable side) with the keyway of the M12 female receptacle (camera side), then insert it to ensure preliminary fixation.



Insert the Ethernet cable in the direction indicated by the arrow. Then tighten the connector clockwise, as indicated, applying a torque of 0.6 Nm.



The connector is properly tightened when only two threads remain visible on the cable side.



## Mounting Tool

M12 torque wrench:

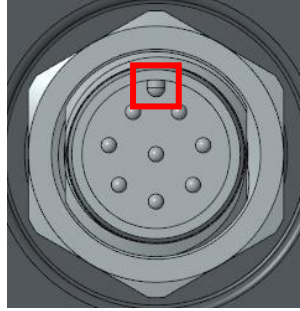
<https://us.rs-online.com/catalogsearch/result/?q=M12+torque+wrench+set+AF+13>

# 05 Others

- M8 A-coded Power cable Mounting Instructions**

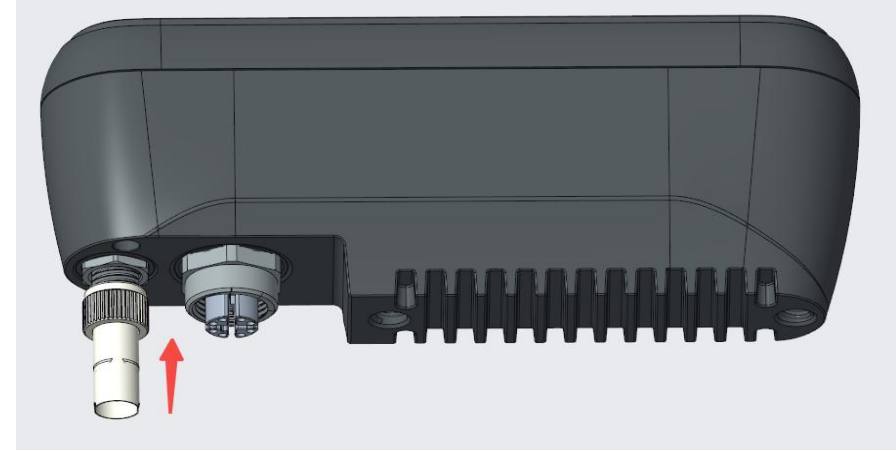


M8 A-coded Power Cable

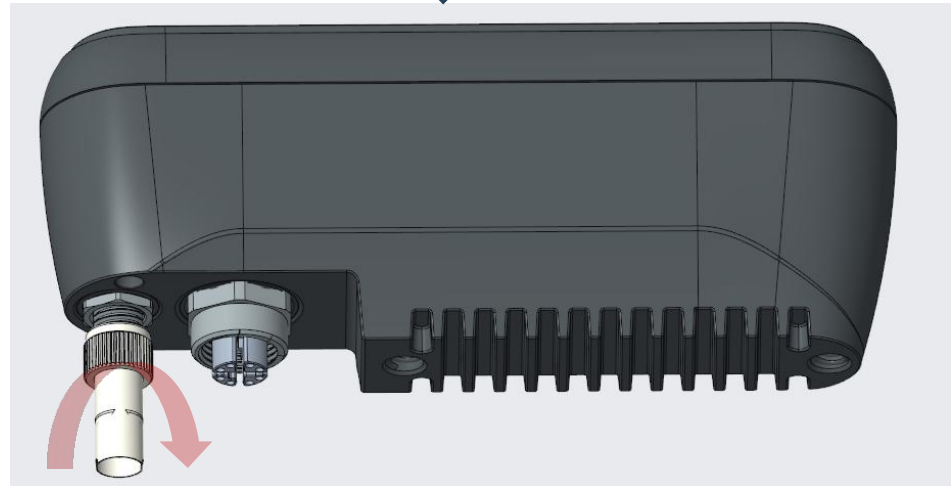
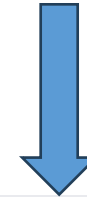


Camera-side M8 A-coded Connector

Align the positioning key of the M8 female connector on the power cable with the keyway of the M8 male connector on the camera, then insert it to achieve initial fastening.



Insert the power cable in the direction indicated by the arrow. Then tighten the connector clockwise, as shown, applying a torque of 0.4 Nm.



The connector is properly tightened when only two threads remain visible.



Mounting Tool

M8 torque wrench:

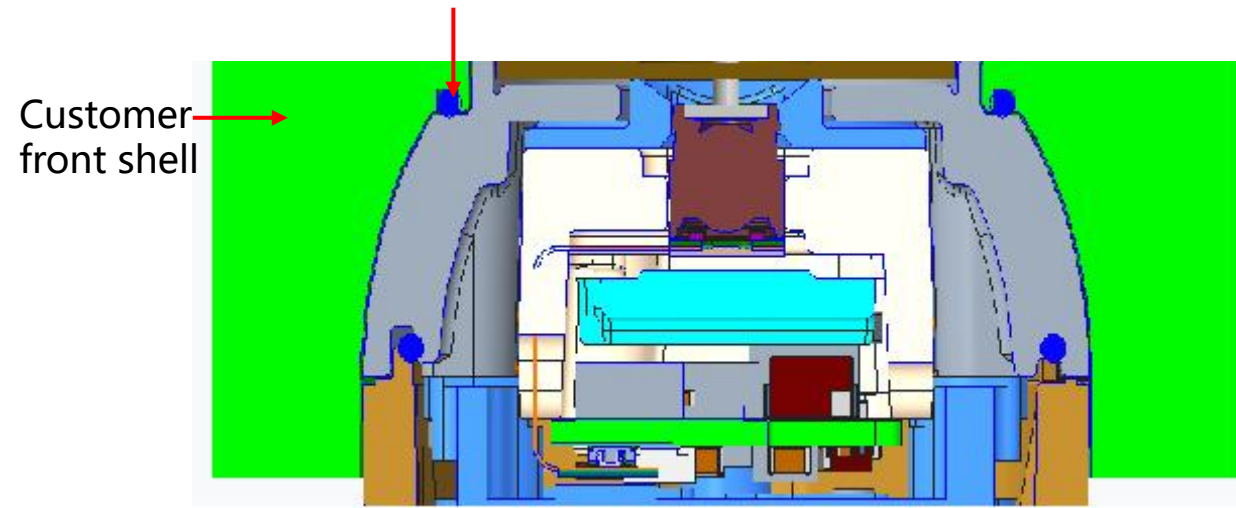
<https://us.rs-online.com/catalogsearch/result/?q=M8+torque+wrench>



# 05 Others

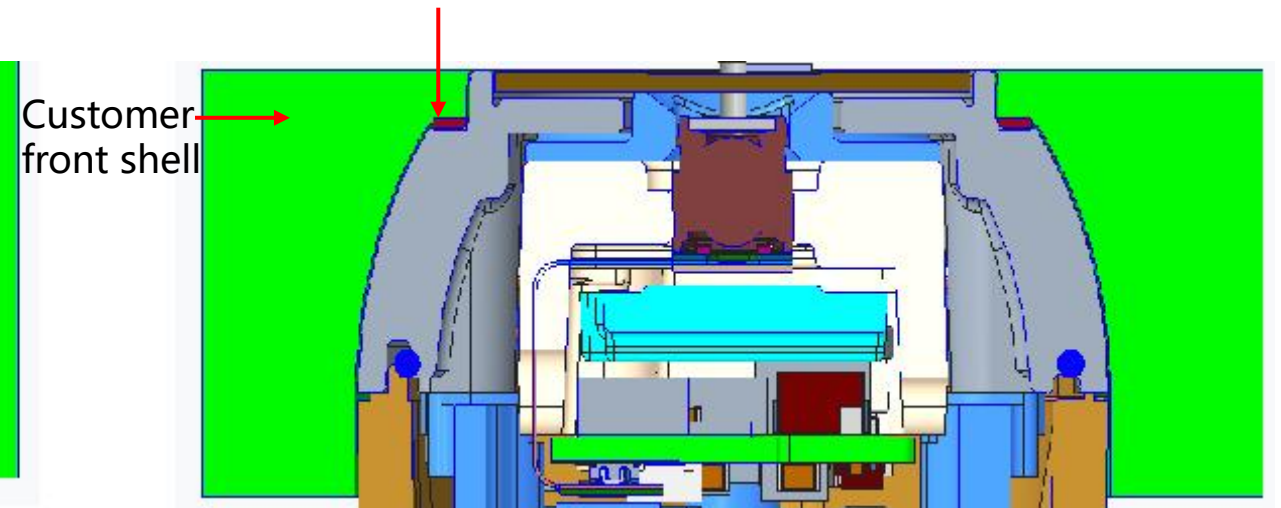
## 5.2 Method Of Sealing

Waterproof silicone ring



**Sealing scheme A:** waterproof silicone ring is used to seal the module plane for dust and waterproof.

Water foam with collodion



**Sealing Solution B:** Use hydrofoam foam (recommended model 5230 PSB or 5230JSB) to seal the module plane.

### 5.3 Overall Design Guideline

#### 1. Sealing Requirements

a. Between the camera module and the customer's machine, water foam sealant or sealed silicone sleeve is used to prevent dust and water.

#### 2. Cover Lens Requirements

No additional lenses or covers should be attached to the front of the RGBD camera, as they may obstruct the field of view (FOV) or degrade the optical performance.

#### 3. Thermal Dissipation Requirements

a. RGBD Module shall be thermally connected to external metal components through heat-conductive materials to expand the heat dissipation area. Active cooling with fans is advised. please refer page 05 & 06 for details

b. Modules must not be heated by other heat sources.

#### 4. Design Review.

Before Customer Tooling Please send the 3D(STP) for a mechanical design review before initiating the tooling process.



THANK YOU !

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